

# Geotech 1.66 Reclaimer

## **Installation and Operation Manual**



Rev. 2 6/23/03 Part # 26600137

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### **DOCUMENTATION CONVENTIONS**

### This manual uses the following conventions to present information:



An exclamation point icon indicates a **WARNING** of a situation or condition that could lead to personal injury or death. You should not proceed until you read and thoroughly understand the **WARNING** message.



A raised hand icon indicates **CAUTION** information that relates to a situation or condition that could lead to equipment malfunction or damage. You should not proceed until you read and thoroughly understand the **CAUTION** message.



A note icon indicates **NOTE** information. Notes provide additional or supplementary information about an activity or concept.

NOTE

## **Chapter 1: System Description**

### **Function and Theory**

The Geotech Reclaimer configured as a Top fill, Bottom fill, or Top & Bottom fill is a fixed intake, positive air displacement pump designed for total fluids, hydrocarbon, leachate, and condensate recovery. The Geotech Reclaimer is designed to withstand the most aggressive down well environments including highly corrosive fluids without material breakdown or failure.



The Geotech Reclaimer will recover fluids from depths to 690'. See operation section.

Flow rates of up to 3 GPM are possible. See specifications section.

The Geotech 1.66" Reclaimer will operate in wells 2" in diameter or larger vertical wells.

## **System Components**

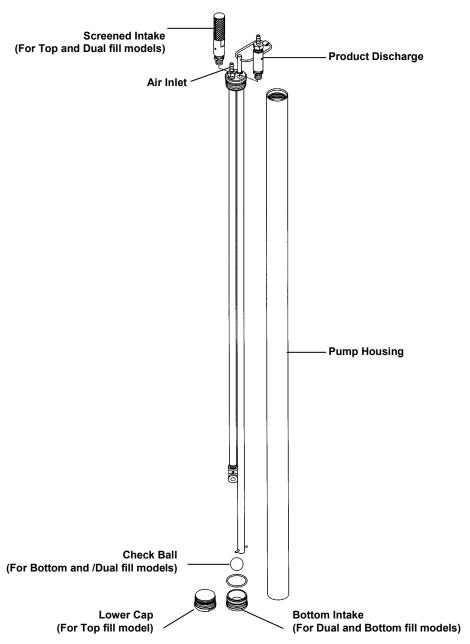


Figure 1

## **Chapter 2: System Installation**

Attach product discharge & air supply hoses to the proper barbed fittings on the pump.



If pump configuration was not assembled as a complete system, please use the following

Attach air supply hose to Geotech pneumatic controller. Ensure all hoses are installed securely and completely. Attach safety cable to support loop using crimps or cable clamps.

The Reclaimer can now be lowered into the recovery well. For optimum efficiency, the Reclaimer must be positioned in the well according to intake configuration. See figures 2 and 3.

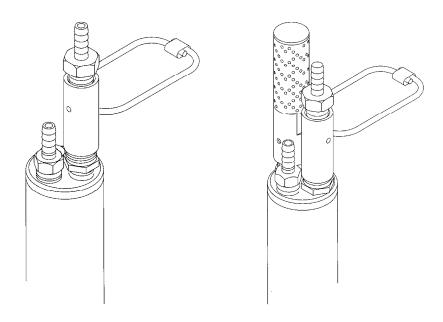


Figure 2 – 1.66" Reclaimer Bottom Fill

Figure 3 - 1.66" Reclaimer Top Fill

## **Chapter 3: System Operation**



Compressed air is utilized in this system. Typically .5 to 1.0 cubic foot of air is necessary per gallon of liquid being pumped. For pressure requirements use .5 psi per foot of lift plus ten. Example 30' of head would need a minimum of 25 psi.

#### **TOP FILL**

The Top Fill Reclaimer is placed in a recovery well with the top inlet submerged well below static groundwater. Combined with the Geotech Pneumatic Controller, the Reclaimer cyclically fills and empties.



Well recharge rate and time sequence settings on the Geotech Pneumatic Controller will affect the maintainable fluid level. See specifications section for max, flow rate.

#### **BOTTOM FILL**

The Bottom Fill Reclaimer is placed in a recovery well with the bottom intake submerged well below static groundwater. Combined with Geotech's Pneumatic Controller, the Reclaimer cyclically fills and empties.



Well recharge rate and time sequence settings on the Geotech Pneumatic Controller will affect the maintainable fluid level, see figure 4.

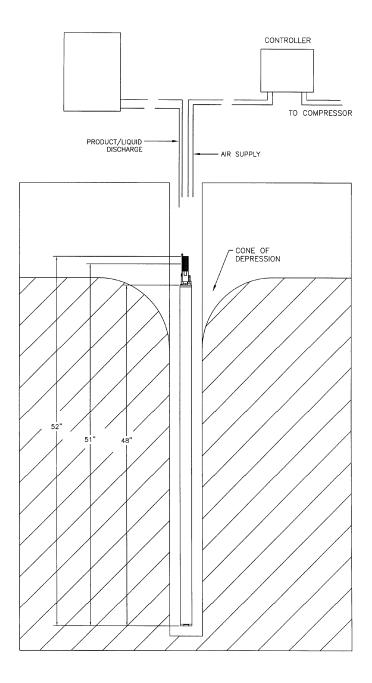


Figure 4 – 1.66" Reclaimer

## **Chapter 4: System Maintenance**

Dependant upon the fluids being pumped, the Geotech Reclaimer has been designed to be virtually maintenance free. In the event of clogging of the pump housing or trapped particulate in the check ball seats, use high pressure washer with soapy or clean water to dislodge any matter. All wetted materials are 300 series stainless steel and should provide many years of maintenance free service. See figure 5.

# **Bottom Fill**

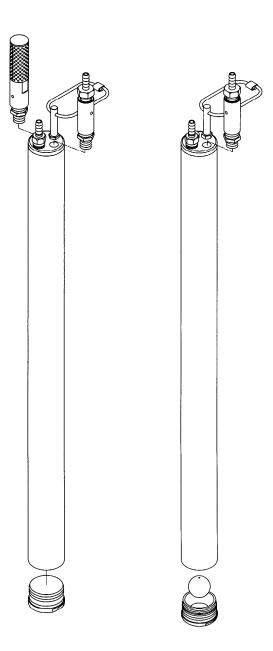


Figure 5

9

## **Chapter 5: System Troubleshooting**

Problem: Pump does not discharge fluid to the surface.

### Solutions:

- 1. Ensure air pressure is adequate enough. (See specifications section, min operating pressure example: .43 psi per ft. of static head pressure)
- 2. Inlet screen is clogged Clean screen
- 3. Inlet pipe plug is clogged Clear, Clean plug
- 4. Air exhaust vent hose is clogged Clear vent hose
- 5. Hoses are kinked or cut Replace hoses

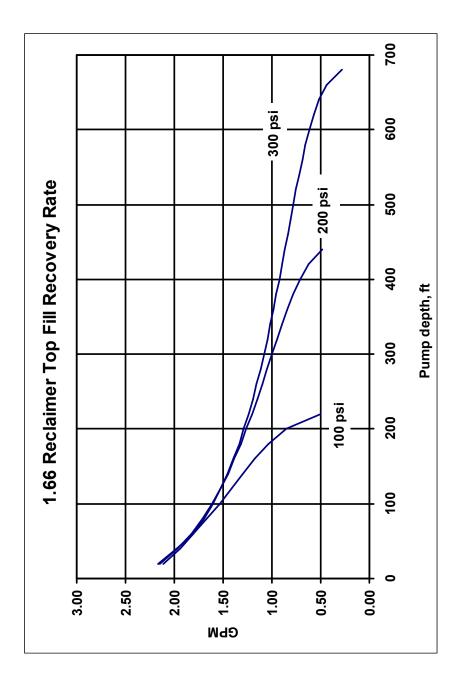
## **Chapter 6: System Specifications**

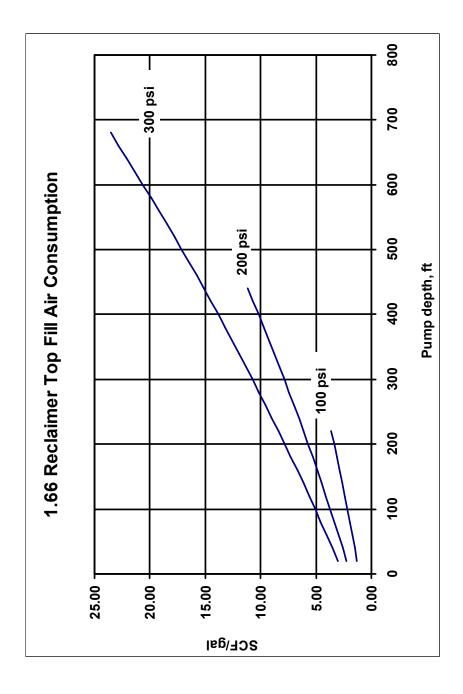
### 1.66" Reclaimer

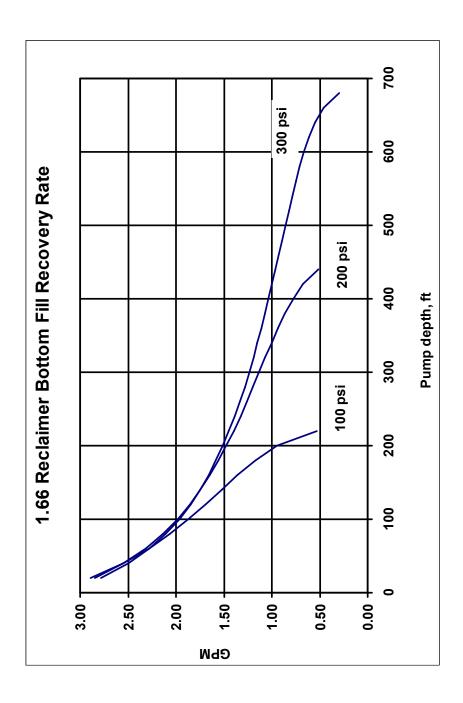
Outside Diameter 1.66"
Length 49"
Weight 5 lbs.
Max. Rate Depth 690'
Min. Well ID 2"

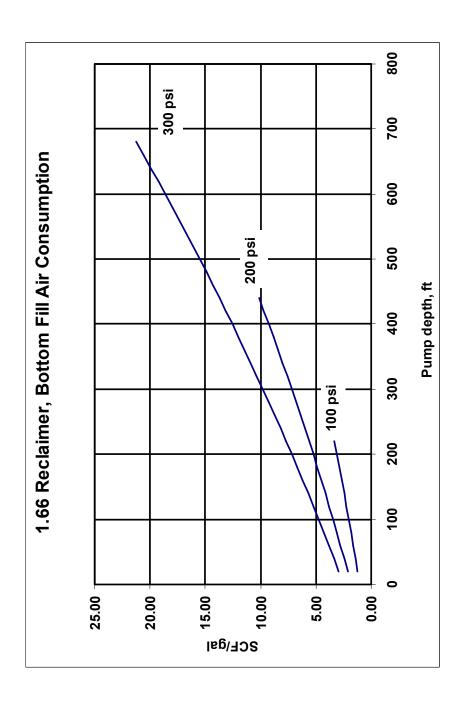
Operating Pressure Range 10-300 psi Volume/Cycle .19 gal Max. Flowrate 2.95 gpm Fittings Steel

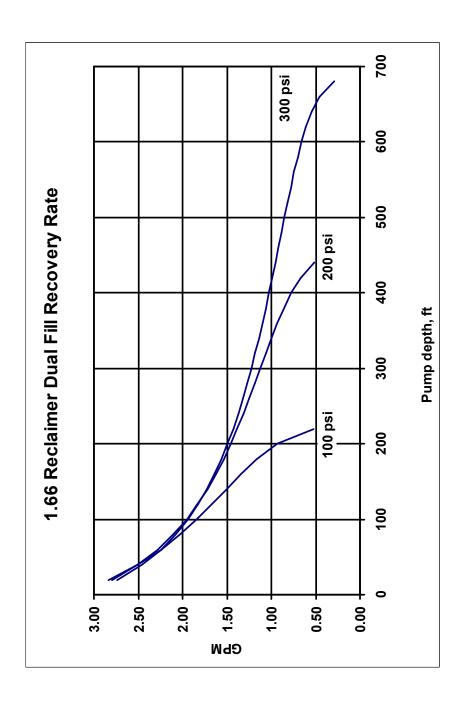
Fluid Discharge 1/2" - 3/4"
Air Supply 1/4" - 3/8"
Min. Operating Pressure 10 psi

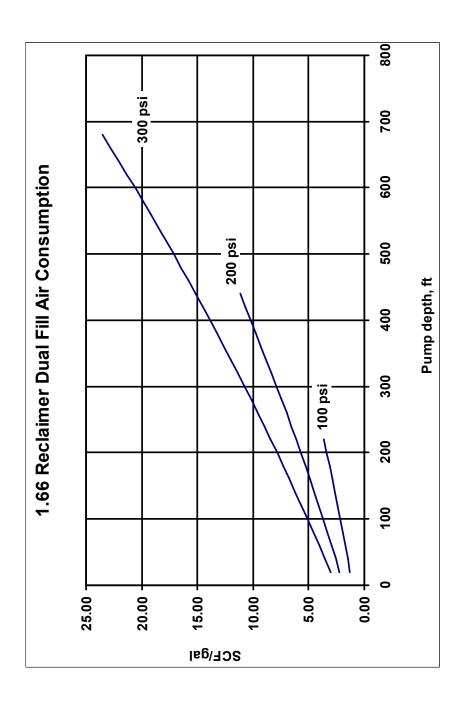


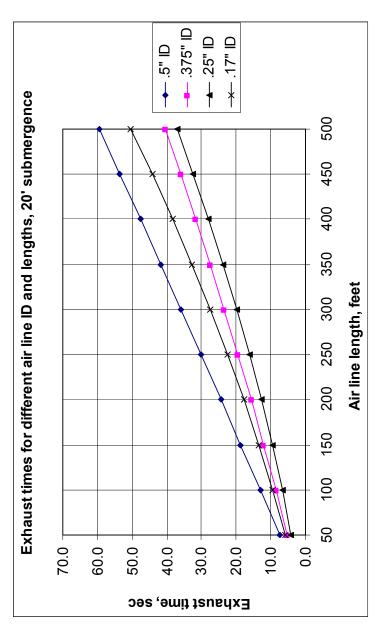






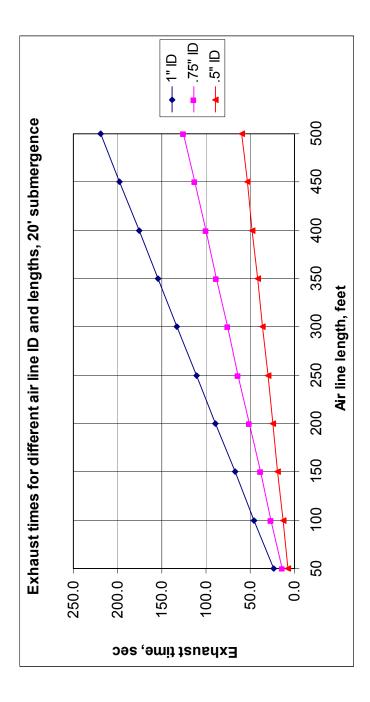




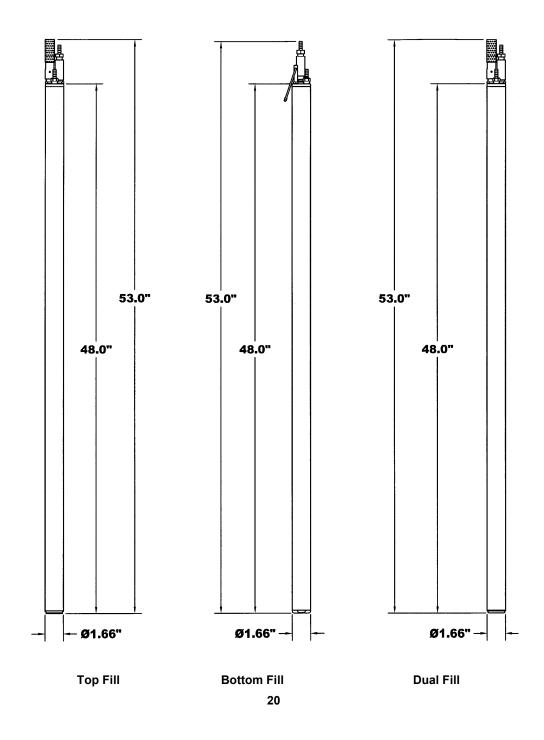




These graphs are specific to the Geotech PRS Controller.



**Chapter 7: System Schematic** 



# **Chapter 8: Replacement Parts List**

Part Number	Part Description
26600050	Cap, Upper
26600059	Pipe, Intake, 43.75" LG
17200330	Union
56600024	Assy, Intake Screen
26600051	Tube, Housing, 48"
26600060	Cap, Lower, Plug
26600055	Pin, Hanger
26600052	Pipe, Discharge, 44.5" LG
56600023	Assy, Valve, Check, Inline
16600117	Hose Barb
17500104	O-Ring
77051004	Safety Cable
17200098	Crimp, Oval Sleeve
17200043	Nut, Hex
16600145	Hose Barb

# Notes

# Notes

### The Warranty

For a period of one (1) year from date of first sale, product is warranted to be free from defects in materials and workmanship. Geotech agrees to repair or replace, at Geotech's option, the portion proving defective, or at our option to refund the purchase price thereof. Geotech will have no warranty obligation if the product is subjected to abnormal operating conditions, accident, abuse, misuse, unauthorized modification, alteration, repair, or replacement of wear parts. User assumes all other risk, if any, including the risk of injury, loss, or damage, direct or consequential, arising out of the use, misuse, or inability to use this product. User agrees to use, maintain and install product in accordance with recommendations and instructions. User is responsible for transportation charges connected to the repair or replacement of product under this warranty.

### **Equipment Return Policy**

A Return Material Authorization number (RMA #) is required prior to return of any equipment to our facilities, please call 800 number for appropriate location. An RMA # will be issued upon receipt of your request to return equipment, which should include reasons for the return. Your return shipment to us must have this RMA # clearly marked on the outside of the package. Proof of date of purchase is required for processing of all warranty requests.

This policy applies to both equipment sales and repair orders.

FOR A RETURN MATERIAL AUTHORIZATI SERVICE DEPARTMENT AT 1-800-833-79!	- ,
Model Number: Serial Number:	
Date:	

### **Equipment Decontamination**

Prior to return, all equipment must be thoroughly cleaned and decontaminated. Please make note on RMA form, the use of equipment, contaminants equipment was exposed to, and decontamination solutions/methods used.

Geotech reserves the right to refuse any equipment not properly decontaminated. Geotech may also choose to decontaminate equipment for a fee, which will be applied to the repair order invoice.

## Geotech Environmental Equipment, Inc

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